

## Plant Moves



### CRITICAL PRACTICE



You must receive training on a plant move before a move begins.

If a Short Service Employee (New Worker) and/or Young worker is on site, a buddy system is to be maintained with employee at all times.

Site-specific training will include a review of the plant move on a particular plant.

#### Pause for Safety

- Hazards**
- Flying Objects
  - Dust
  - Mobile equipment
  - Heavy lifting/rigging
  - Uneven ground
  - Congestion
  - Hydraulic pressures
  - Spills

#### PPE



#### Additional PPE



- Controls**
- Signage
  - Training
  - Guarding
  - Water suppressant
  - Radios/proper communication
  - Housekeeping
  - Adequate breaks
  - Buddy system
  - Proper lifting techniques
  - Hand signals
  - JHA / FLHA
  - Lock out
  - Gauges to ensure pressure

## Strategies and Procedures

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Complete and review Pre-Job Safety Inspection/FLHA

- Review tasks/steps and procedures that may be applicable
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Designate employees for their task

- Designate a signaler
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Ensure if any piece of equipment needs to be energized that the Lock-Out Procedure is followed.

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Ensure all Manufacturer's Specifications are reviewed and followed.

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For each piece of equipment:

1. Clean equipment with a shovel, scraper, broom, etc.
  2. Pick up blocking, cables, stands, cords, miscellaneous parts, etc. and load into pickup truck and/or high boy
  3. Pin loads top tracker trailers
  4. Position truck to run hydraulic
  5. Place blocks under jack and jack up chassis
  6. Guide truck back to chassis to pin
  7. Lower jacks
  8. Remove the blocks
  9. Secures the load (usually driver-performed)
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Perform general housekeeping around work area before leaving site.

